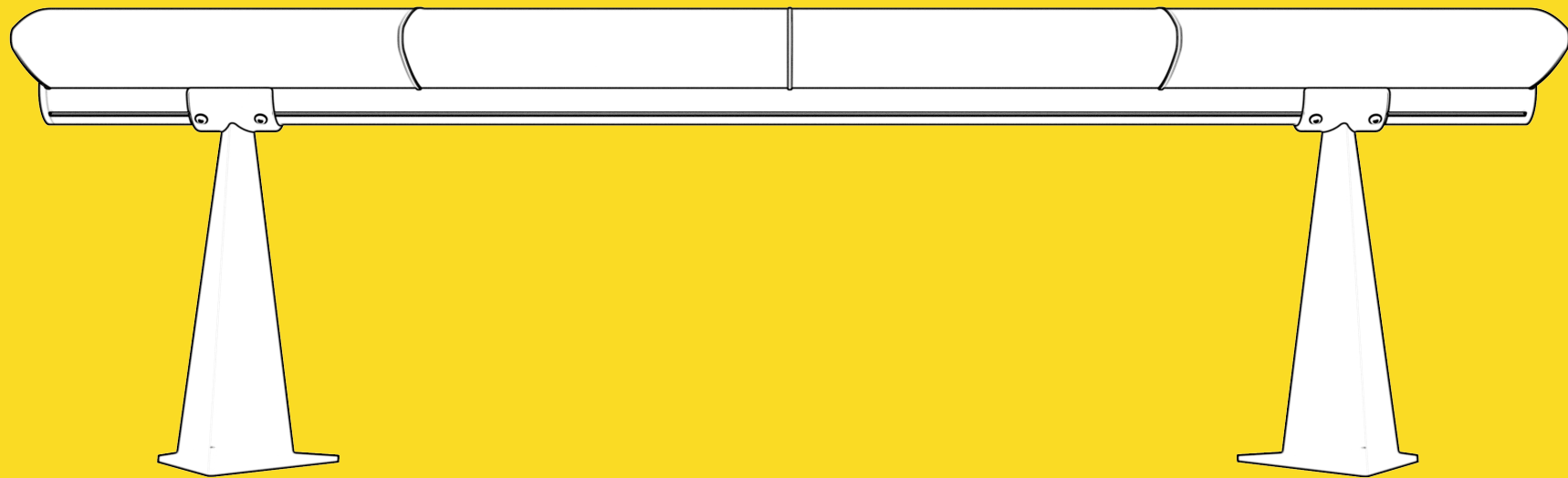
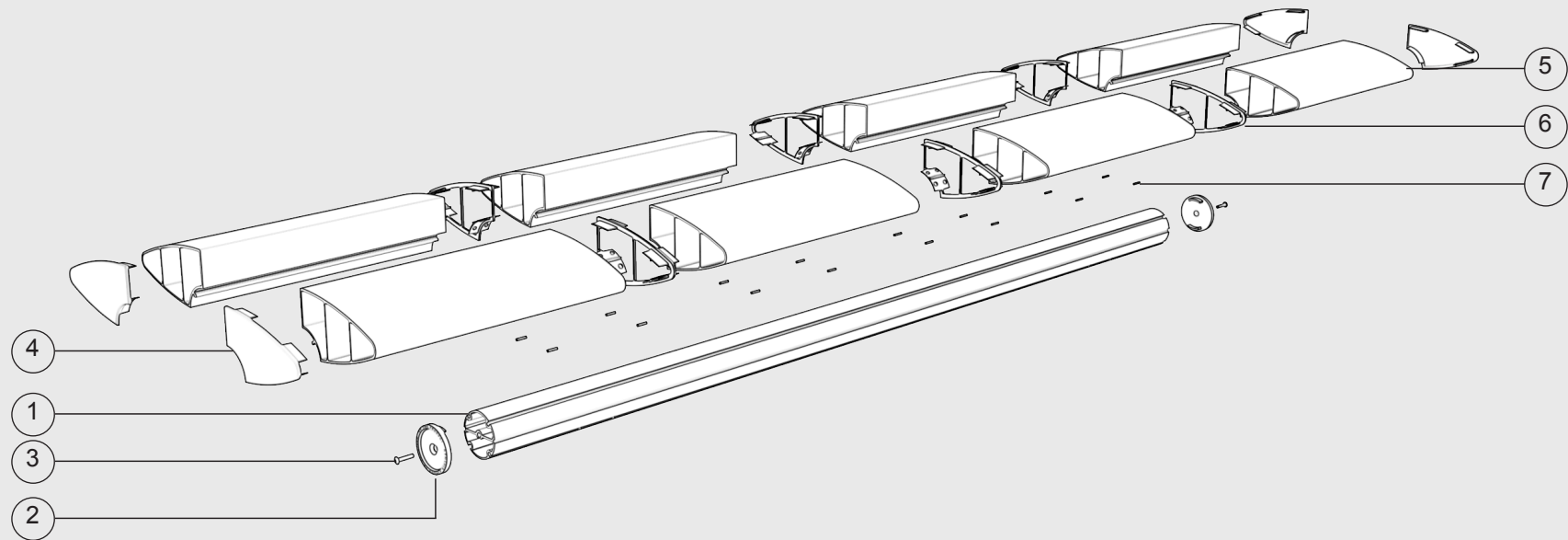




Seville Seating System Assembly Instructions

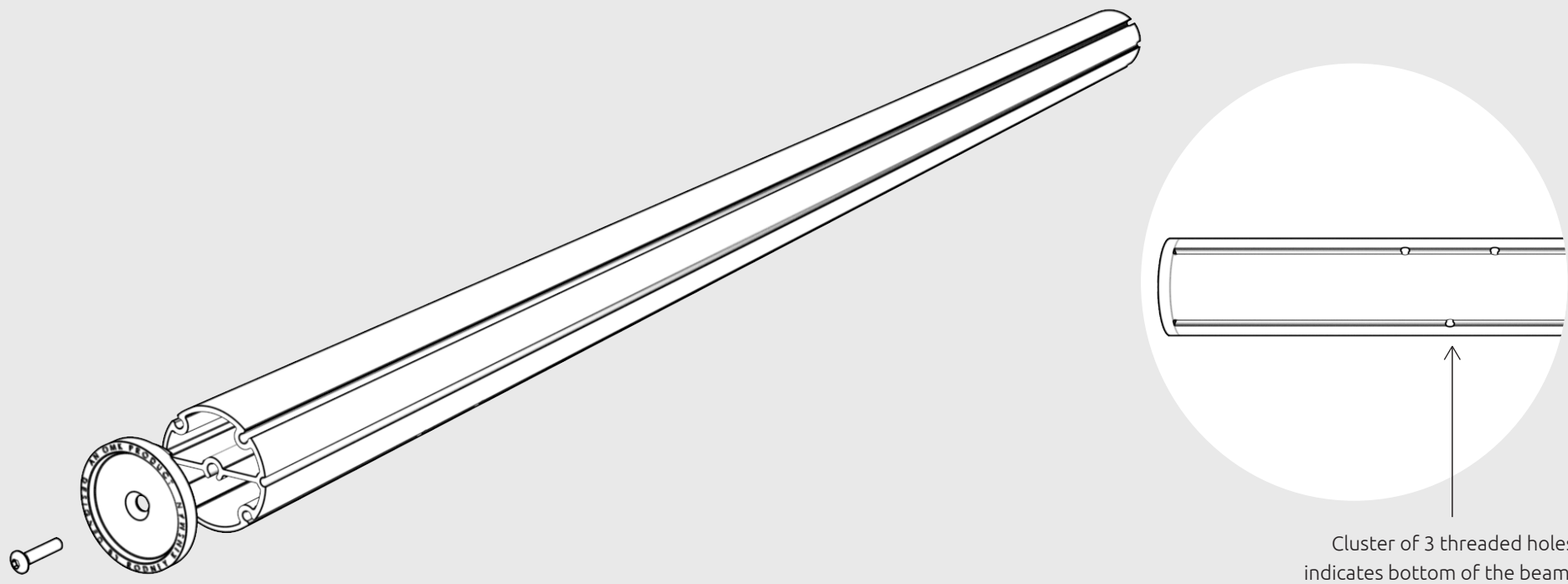


General Information



1. Beam
2. Beam End Cap
3. M8 x 30 CSK Machine Screws
4. Seat End Cap
5. Seat Extrusion
6. Intermediary Casting
7. 20mm Nylon Wedge

Step 1: Fix beam end cap to beam

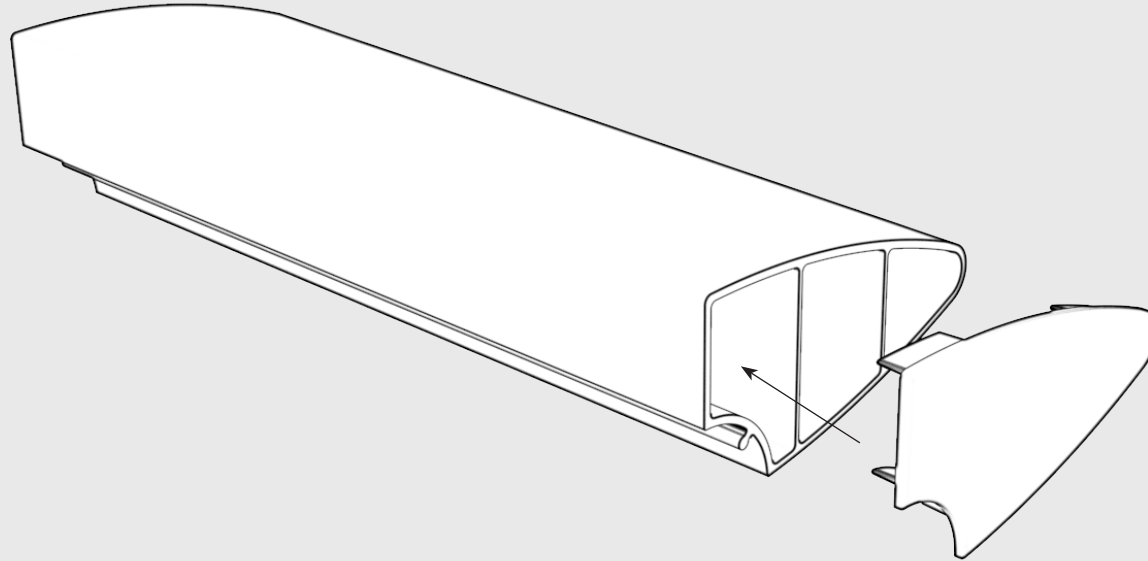


- Attach 1 x beam end cap to beam using 1 x M8 x 30mm CSK machine screw.

Parts Required:

- 1 x Beam
- 1 x Beam End Cap
- 1 x M8 x 30 CSK Machine Screw

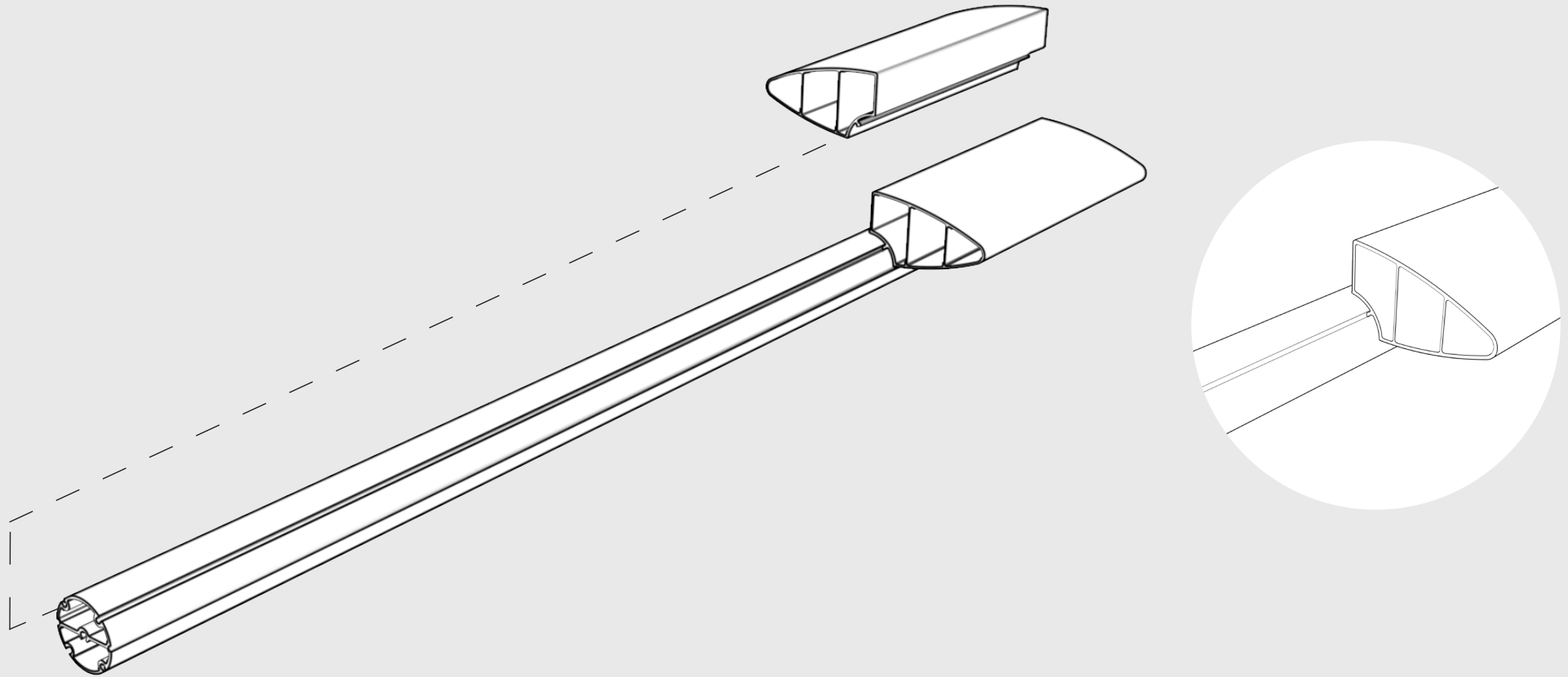
Step 2: Fix seat end cap to seat sections



- *Locate seat end cap on seat extrusion.*
- *Push to fit firmly.*

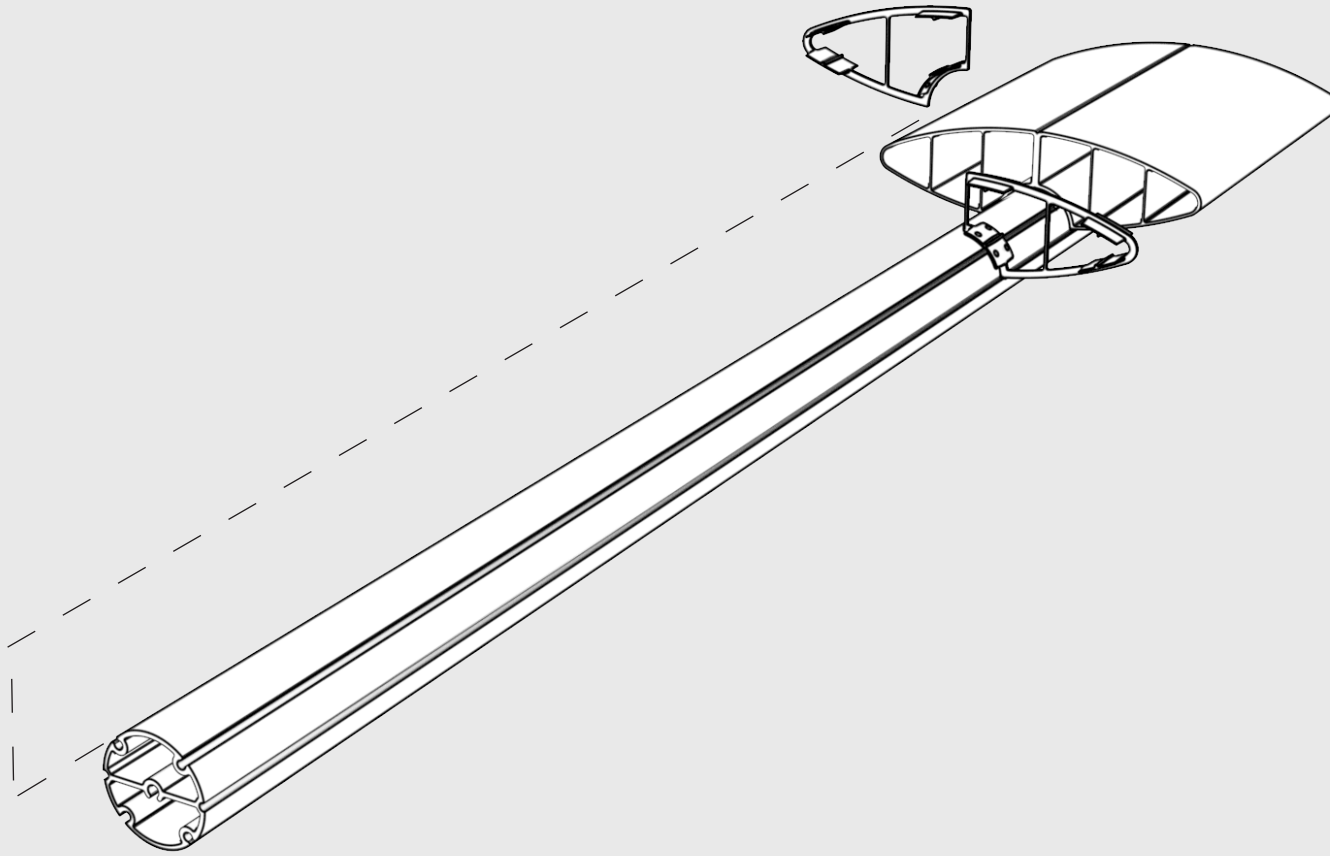
Note: Seat end caps are left and right handed.

Step 3: Attach initial seat sections



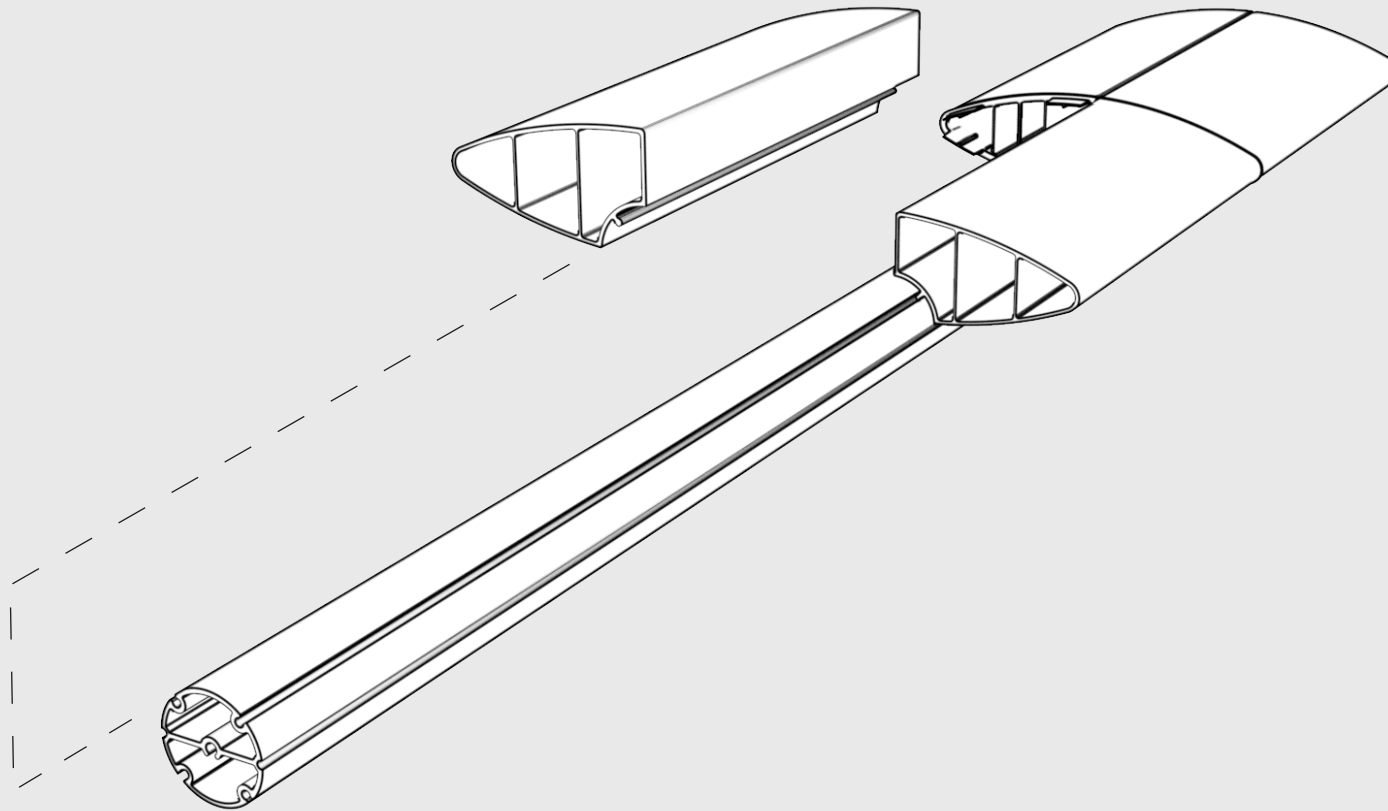
- Slide 2 x seat extrusions onto the beam and push them down until they are at the beam end cap.
- Seat end caps should be located at end of beam.

Step 4: Fit intermediary castings



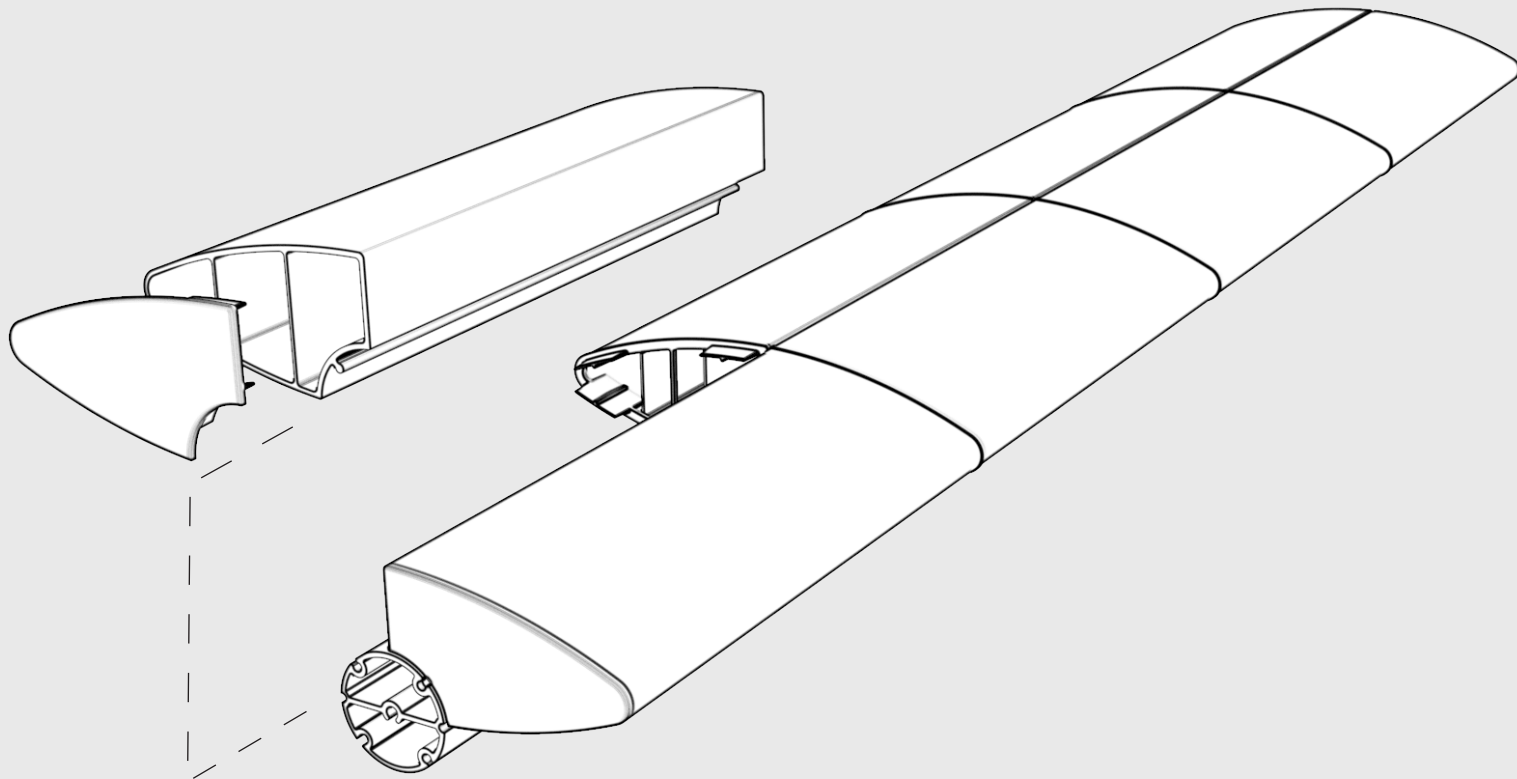
- *Firmly fit intermediary castings into seat extrusions.*

Step 5: Attach next seat sections



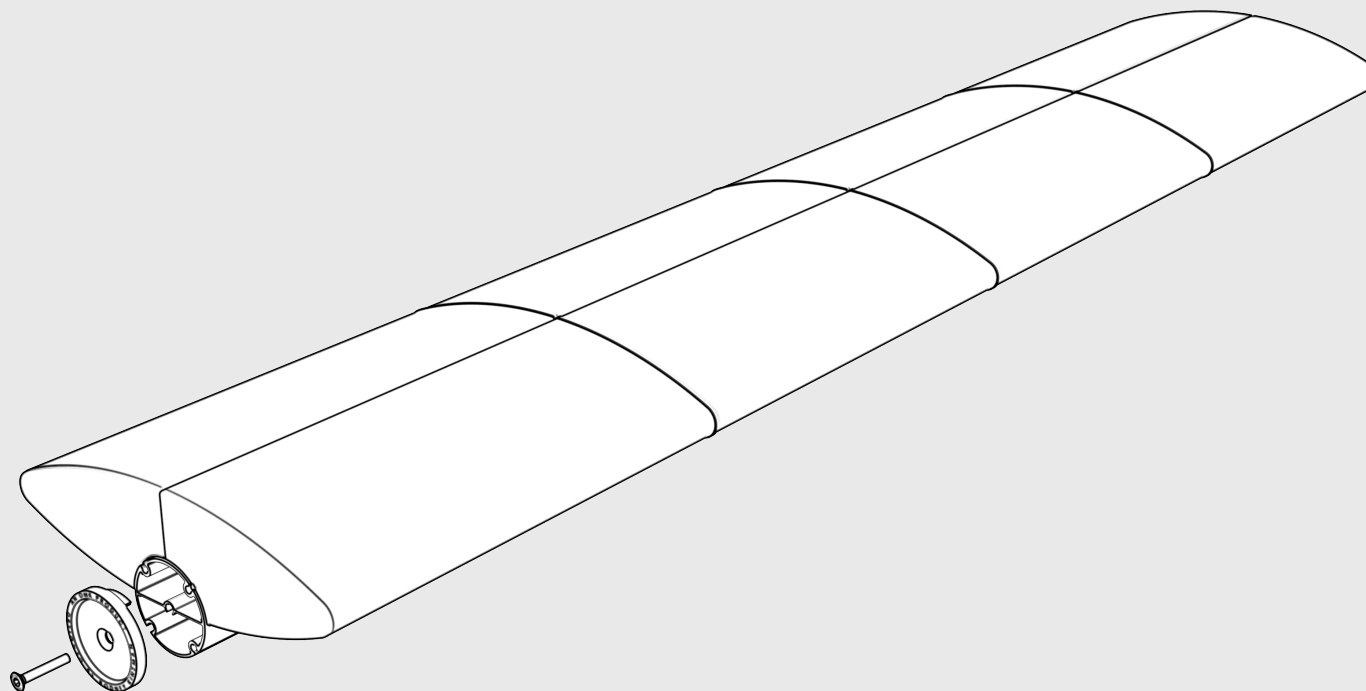
- *Slide seat extrusions with no end caps onto beam and locate on intermediary castings.*
- *Repeat steps 4 and 5 throughout the length of beam, until reaching the last pair of sections.*

Step 6: Fix final seat extrusions



- Slide final seat seat extrusions onto beam and locate on intermediary castings.
- Locate seat end caps on seat extrusions.

Step 7: Attach beam endcap

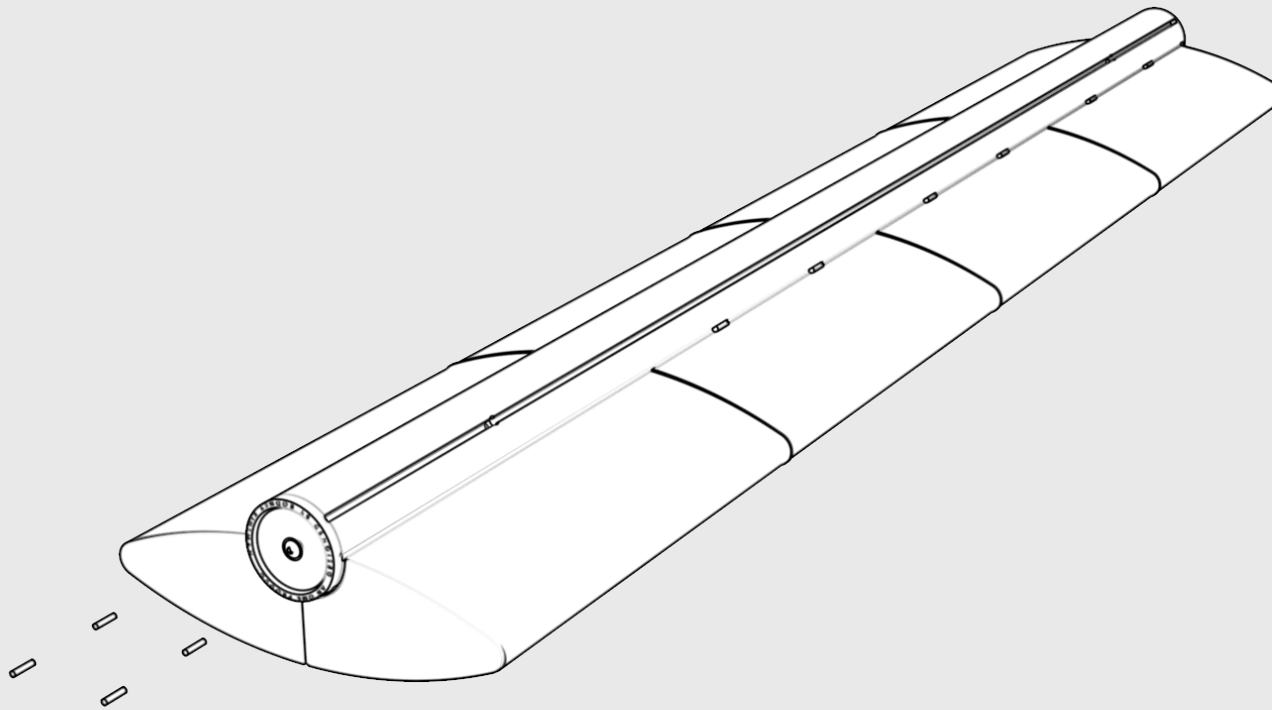


- Attach 1 x beam end cap to beam using 1 x M8 x 30mm CSK machine screw.

Parts Required:

- 1 x Beam End Cap
- 1 x M8 x 30 CSK Machine Screw

Step 8: Insert nylon wedges



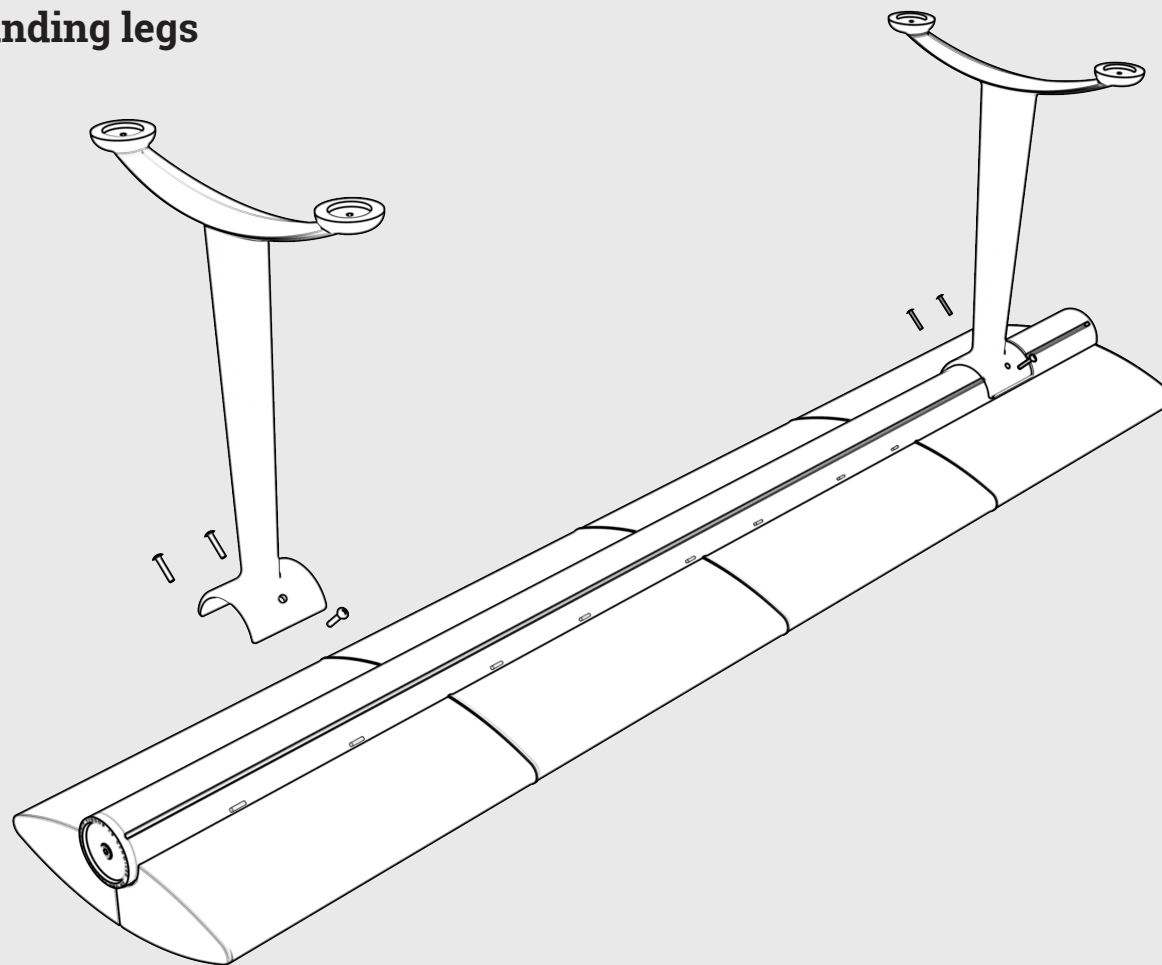
- *Flip assembly upside down.*
- *Lock seat extrusion in place using 4 x 20mm nylon wedges (2 per side).*
- *Lock wedges in groove under seat sections using correct tools.*

Note: Make sure to space wedges evenly along beam.

Parts Required:

2 x 20mm Nylon Wedges per seat extrusion.

Step 9A: Attach freestanding legs

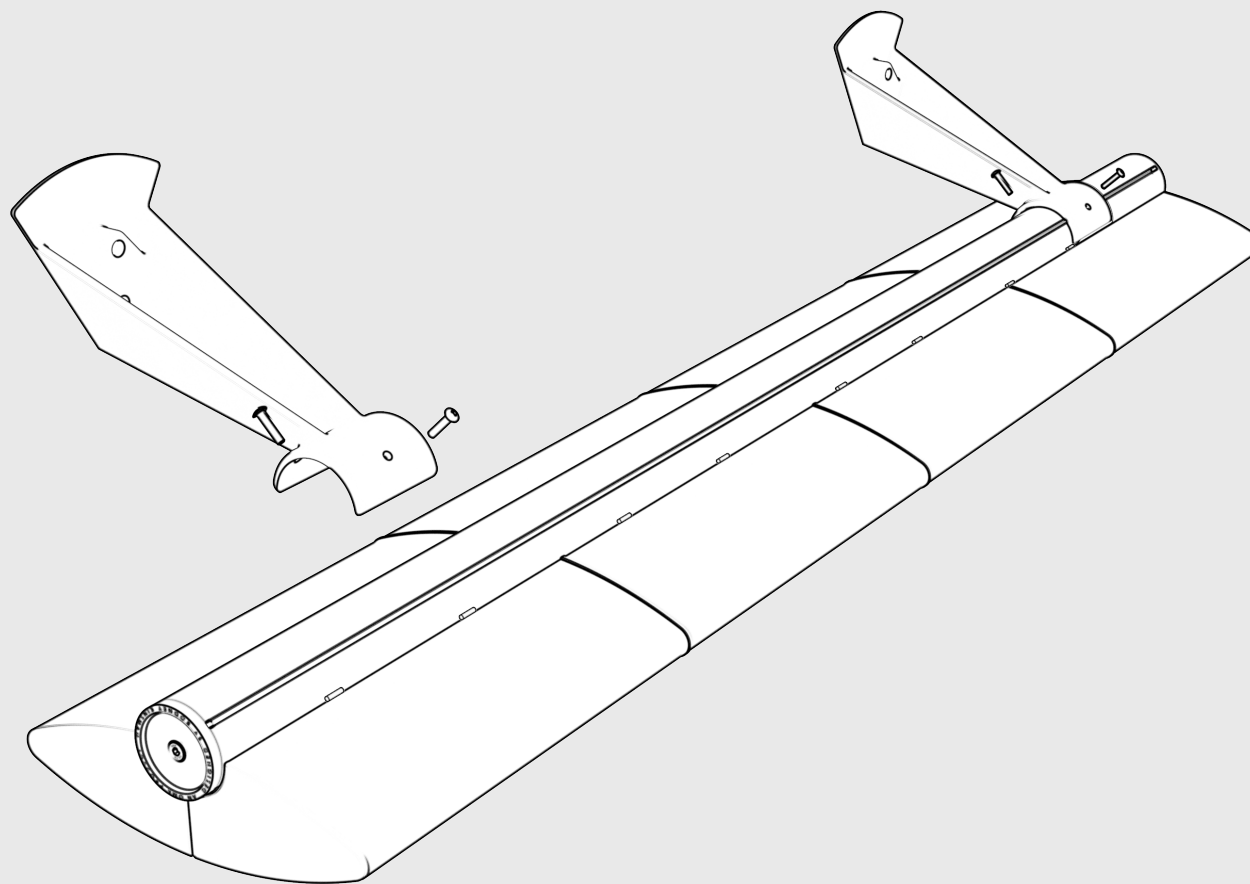


- Attach each freestanding leg using 3 x M8 x 30 button head machine screws.

Parts Required [per leg]:

1 x Freestanding Leg
3 x M8 x 30 Button Head Machine Screws

Step 9B: Attach wall mounted brackets

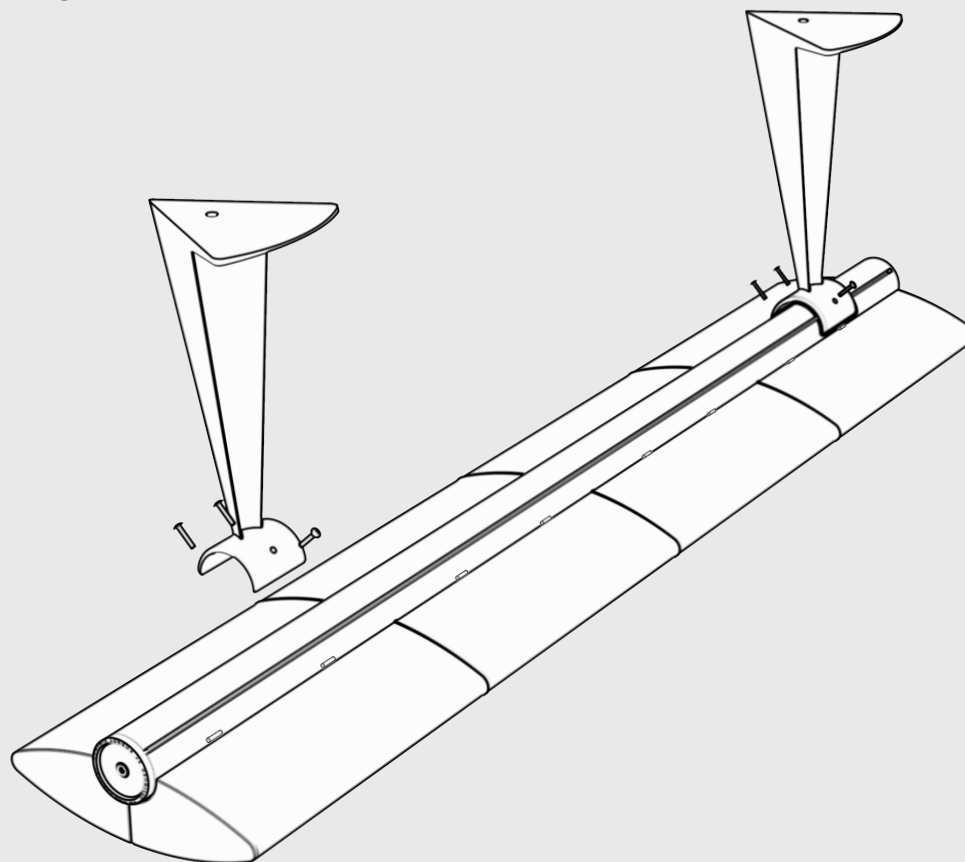


- *Attach each wall mounted bracket using 3 x M8 x 30 button head machine screws.*

Parts Required [per leg]:

1 x Wall Mounted Bracket
3 x M8 x 30 Button Head Machine Screws

Step 9C: Attach floor fixed legs



- *Attach each floor fixed leg using 3 x M8 x 30 button head machine screws.*

Parts Required [per leg]:

1 x Floor Fixed Leg
3 x M8 x 30 Button Head Machine Screws

Contact Us

Our head office is located in central London where we manage global sales, design & production.

OMK Design Ltd.
30 Gresse Street
London, W1T 1QR
United Kingdom

enquiries@omkdesign.com

+44 (0)207 631 1335

